

Date: Monday, 6/5/2006 11:00:43 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : RUBBER SPACER
Job Number : 27401	
Estimate Number : 11865	
P.O. Number : N/A	Part Number : D23971
This Issue : 6/5/2006 S.O. No. : N/A	Drawing Number : D2397 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : 27312	Material : N/A
Written By : <u>See Comment Below</u>	Due Date : 6/12/2006
Checked & Approved By : <u>06-06-05</u>	Qty: 10 Um: Each
Comment : Est. A98/12.15 New Issue DM	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

D2397

Cushion



Comment: Qty.: 0.6750 sf(s)/Unit Total : 6.7496 sf(s)

D2397 1/16" NEOPRENE BATCH: B 16919

SB 06/06/06 (10)

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200

H.M 06/06/06 (10)

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 06/06/06 10

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB 06/06/06 10

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SB 06/06/07 (10)

Job Completion



U 06-06-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: SD Date: 06/06/07

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



RELEASED
98.12.14 AE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
BW	<i>[Signature]</i>	DRAWING NO.	REV. C	
CHECKED <i>AE</i>	APPROVED <i>[Signature]</i>	D2397	SHEET 1 OF 1	
DATE 98.12.03	TITLE RUBBER CUSHION	SCALE 2:3		
A	95.03.22	NEW ISSUE		
B	96.02.16	ADDED D2397-3		
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5		

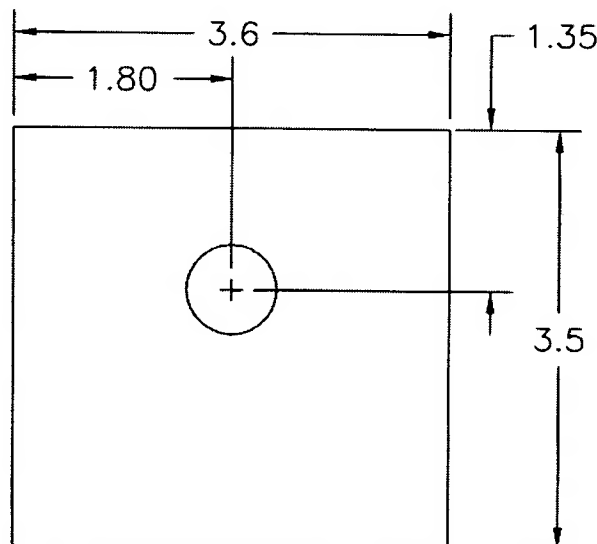
~~SUPERSEDED BY~~

UNDER REVIEW

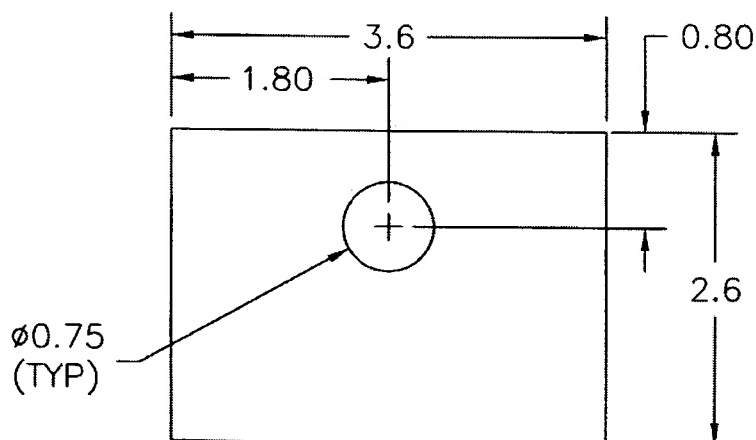
01.03.15 *AP*

DESIGN OK, BUT CHECK
WITH JTS BEFORE
MANUFACTURE

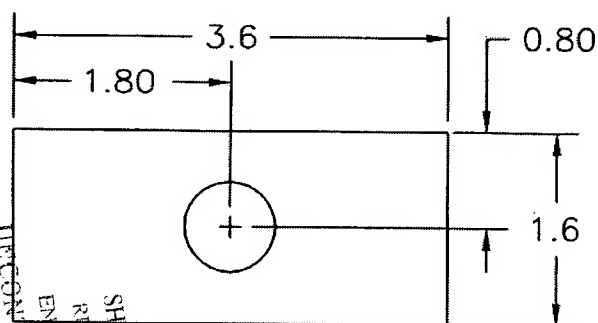
AP 03.11.05



D2397-5
CUT USING DT8198



D2397-1
CUT USING DT8199



D2397-3
USING DT8199

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *27401*

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED